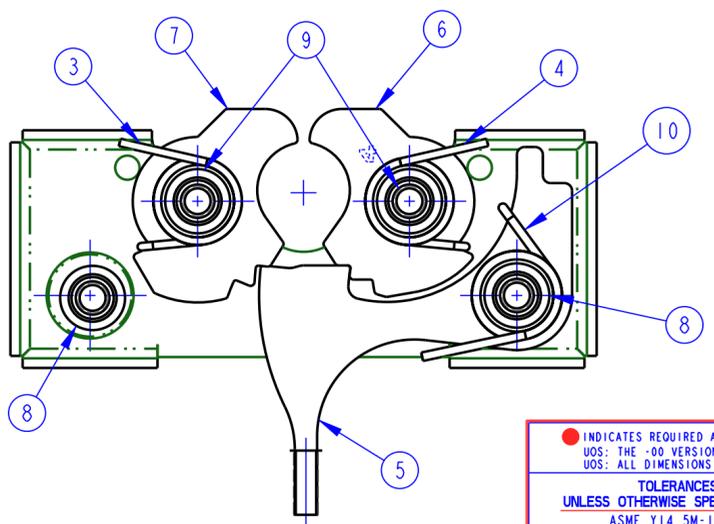
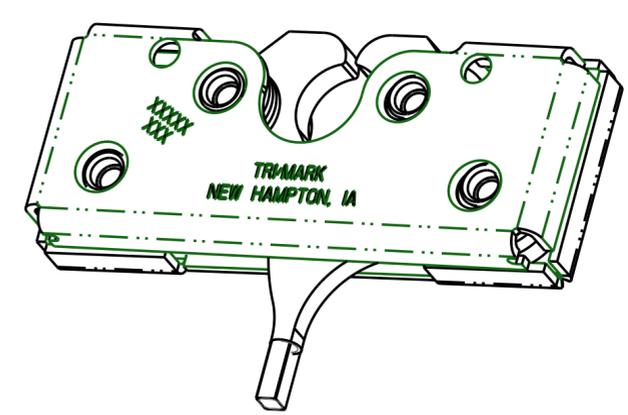
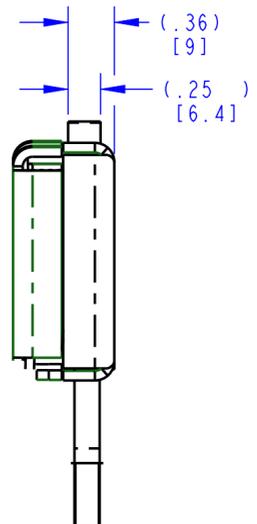
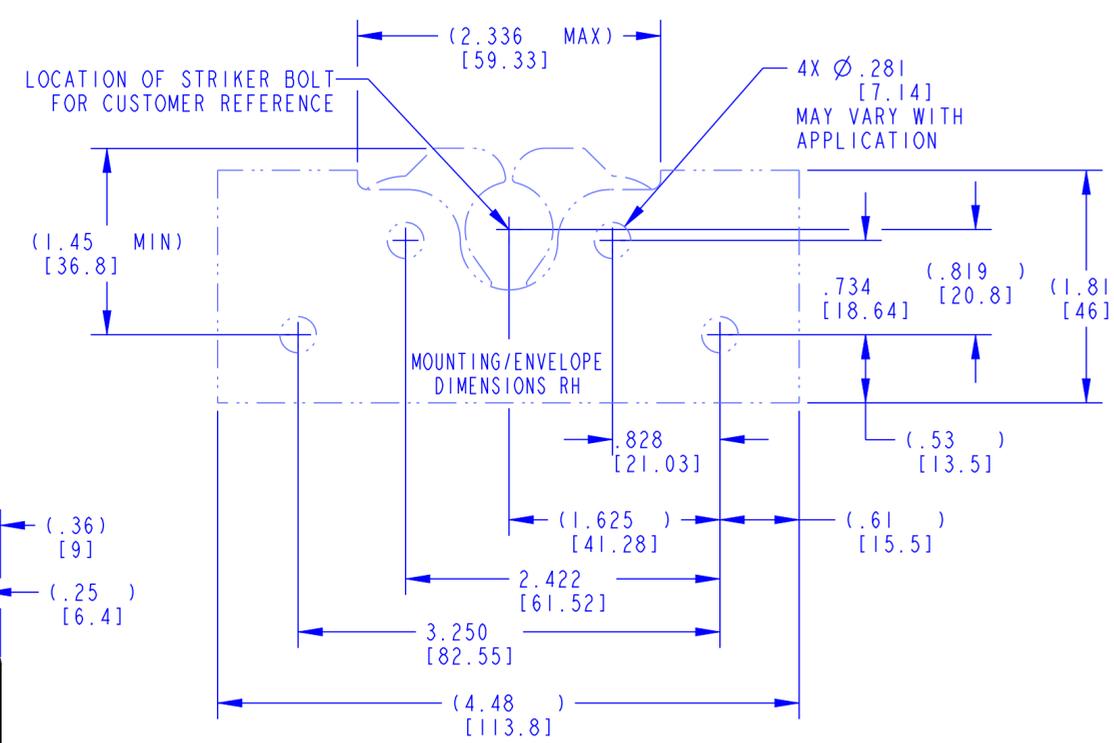
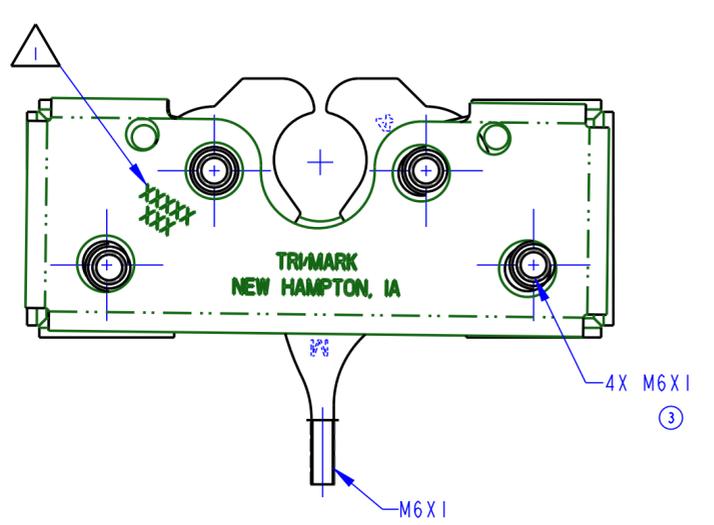
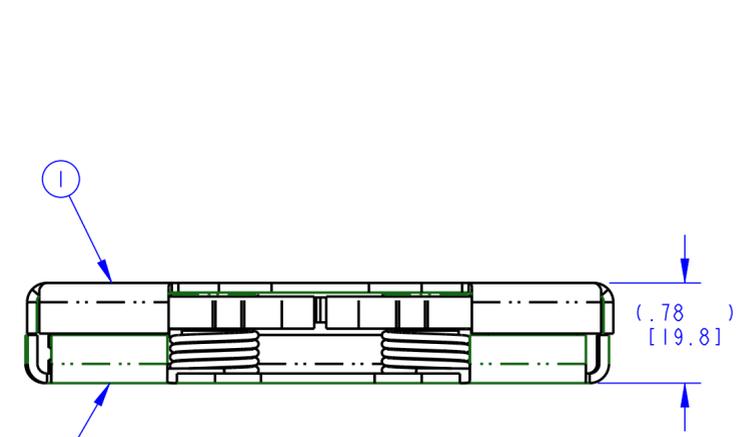


PART NUMBER DESCRIPTION	ITEM 1 PLATE (QTY)	ITEM 2 PLATE (QTY)	ITEM 3 SPRING (QTY)	ITEM 4 SPRING (QTY)	ITEM 5 CATCH (QTY)	ITEM 6 ROTOR (QTY)	ITEM 7 ROTOR (QTY)	ITEM 8 AXLE (QTY)	ITEM 9 AXLE (QTY)	ITEM 10 SPRING (QTY)	④ PART MARKING
15276-01 050-0103, RH, 2POS, M6X1, EXT CTH	11497-16 (1)	11221-16 (1)	80853-00 (1)	80854-00 (1)	12567-16 (1)	81051-26 (1)	81052-26 (1)	81060-16 (2)	81061-16 (2)	19428-01 (1)	15276

REVISION	ECN	ECN BY	DESCRIPTION
0	RLSE	JMK 5/15/97	RELEASED FOR PRODUCTION
1	10048	JMK 7/7/97	REVISED DISPLAY OF 81051-26, 12567-16, AND 80854-00
2	14219	TJN 04/20/00	REVISED NOTES 1, 2, PROD CODE
3	20646	MAD 11/21/05	ADDED 19428-01; 4X M6X1 WAS 4X M6X1-6H, 80854-00 (QTY 1) WAS (QTY 2); UPDATE CATCH VIEW
4	37735	AGJ 05/29/12	ADDED: NOTES 4-7. UPDATED: PR/CR DIMS, VIEWS, DESCRIPTION, PART MARKG. DELETED: NOTE 3.



- ④ NOTES: UNLESS OTHERWISE SPECIFIED;
- ② ① IDENTIFY ASSEMBLY WITH PART NUMBER AND DATE CODE, APPROXIMATELY AS SHOWN OR IN OTHER APPROVED LOCATIONS AS OUTLINED IN ES-121.
 - ② 2. AXLES TO WITHSTAND A MINIMUM OF 120 IN-LB [13.6 Nm] OF TORQUE.
 - ④ 4. USE WITH TRIMARK'S \varnothing .675 [17.15] STRIKER BOLT.
 - ④ 5. TIGHTEN 1/4-20 GRADE 5 (OR BETTER) OR M6 X 1 CLASS 8.8 (OR BETTER) MOUNTING FASTENERS TO THE FASTENER MANUFACTURER'S RECOMMENDED TORQUE VALUE; HOWEVER, DO NOT EXCEED 120 IN-LB [13.6 Nm].
 - ④ 6. ROTORS TO FULLY ENGAGE THE CATCH IN THE PRIMARY AND SECONDARY POSITIONS WHEN CLOSED WITH A \varnothing .678 [17.22] GAUGE PIN.
 - ④ 7. DIMENSIONS IN [] ARE MILLIMETERS FOR REFERENCE ONLY.

<p>● INDICATES REQUIRED ASSEMBLY INFORMATION. UOS: THE -00 VERSION SHALL BE THE UNFINISHED VERSION OF PART SHOWN. UOS: ALL DIMENSIONS APPLY BEFORE COATING. (ASME Y14.5M, sec. 2.4.1)</p>		<p>TriMark 500 Bailey Avenue P. O. Box 350 New Hampton, Iowa 50659 U.S.A. Tel: 641-394-3188 Fax: 641-394-2392</p>	
<p>TOLERANCES UNLESS OTHERWISE SPECIFIED (UOS)</p> <p>ASME Y14.5M-1994</p> <p>INCH MILLIMETER</p> <p>X.X = ±.1 X = ±.3 X.XX = ±.03 X.X = ±.8 X.XXX = ±.010 X.XX = ±.25</p> <p>ANGLES X° = ±3° X.X° = ±1.0° X.XX° = ±.50°</p>		<p>DRAWN BY JMK 05/14/97</p> <p>CHECKED BY ESS 05/15/97</p>	<p>PROJECT 97052</p> <p>PRODUCT CODE E04 (050-0103)</p>
<p>DO NOT SCALE DRAWING</p>		<p>CUSTOMER PART NUMBER</p>	<p>DESCRIPTION SEE BOM</p>
<p>REF. T/M OP 4.20-2 FOR SUP. QUALITY REQ. REF. T/M OP 4.20-3 FOR INT. QUALITY REQ.</p>	<p>PART WEIGHT (0.76 LB)</p>	<p>SURFACE AREA</p>	<p>SIZE C SCALE 1.0 PART NUMBER 15276</p>